



# TR131

## TR131 Thread Repairing KIT M5 - M12, 131pcs.

**5 Twist Drills, HSS-G, DIN 338**

*Ø5,2 / 6,3 / 8,3 / 10,4 / 12,4 mm*

**5 Taps**

*M5x0,80 / M6x1,00 / M8x1,25*

*M10x1,50 / M12x1,75*

**110 Thread Insert**

*1,5xD : M5x0,80 / M6x1,00 / M8x1,25 / M10x1,50*

*1,5xD : M12x1,75*

**5 Fitting Tools**

*No.08 / No.09 / No.11 / No.13 / No.15*

**5 Pin-breakers**

*No.08 / No.09 / No.11 / No.13 / No.15*

**1 Hex Key**

**In Plastic Box**

**Unit Price:**



**1**

### Drilling

*Drill open the damaged threads with a twist drill.*



**2**

### Tapping

*Cut the tap hole in the bored out hole using the screw tap.*



**3**

### Installing

*Place thread insert on Fitting-Tool. Center the insert tang in the slot.*



**4**

### Screw in

*Screw thread insert in the direction of thread using the Fitting-Tool.*



**5**

### Pin-Breaker

*Remove the drive stub with the Pin-Breaker*



**6**

### New thread

*The new thread has the exact size of the original thread.*

